PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENT ABILITY

(Chapter II of the Patent Cooperation Treaty)

WIPO PCT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 170356-EH	FOR FURTHER ACTION See Form PCT/IPEA/416							
International application No.	International filing date (day/month/ye	ear) Priority date (day/month/year)						
PCT/NO 2003/000347	22.10.2003	23.10.2002						
International Patent Classification (IPC) o	r national classification and IPC							
B65D 88/78								
Applicant								
NAVION ASA et al								
 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 								
2. This REPORT consists of a total of	2. This REPORT consists of a total of _3 sheets, including this cover sheet.							
3. This report is also accompanied by ANNEXES, comprising:								
a. Sent to the applicant	and to the International Bureau) a tota	ol of 2 sheets, as follows:						
l		ich have been amended and are the basis of this report						
and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).								
sheets which	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes							
Supplemental	Box.	as filed, as indicated in item 4 of Box No. I and the						
b. (sent to the Internation	nal Bureau only) a total of (indicate ty	ne and number of electronic carrier(s))						
	, containing a sequence	listing and/or tables related thereto, in computer						
readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).								
4. This report contains indications re	lating to the following items:							
Box No. I Basis of	f the report							
Box No. II Priority	Box No. II Priority							
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicabil								
Box No. IV Lack of unity of invention								
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement								
Box No. VI Certain	documents cited							
Box No. VII Certain	defects in the international application							
Box No. VIII Certain observations on the international application								
Date of submission of the demand	Date of com	upletion of this report						
Ì		•						
19.05.2004	30.12.	30.12.2004						
Name and mailing address of the IPEA/SI		Authorized officer						
Patent- och registreringsverket Box 5055								
S-102 42 STOCKHOLM		Anders Brinkman/MP						
Facsimile No. +46 8 667 72 88 Form PCT/IPEA/409 (cover sheet) (Januar	Telephone N	No. +46 8 782 25 00						

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/NO 2003/000347

Box	x No. I	Basis of the report	
1.	With a	regard to the language, this report is based on the international application in the langu vise indicated under this item.	age in which it was filed, unless
		This report is based on a translation from the original language into the following language which is the language of a translation furnished for the purposes of:	е,
		international search (under Rules 12.3 and 23.1(b))	
		publication of the international application (under Rule 12.4)	
		international preliminary examination (under Rules 55.2 and/or 55.3)	
2.	furnisi	regard to the elements of the international application, this report is based on (replanted to the receiving Office in response to an invitation under Article 14 are referred to in the receiving to this report):	cement sheets which have been n this report as "originally filed"
		the international application as originally filed/furnished	
	\boxtimes	the description:	
		pages <u>1-6</u>	as originally filed/furnished
		pages* received by this Authority on	
ļ	K 2	pages* received by this Authority on	
	\boxtimes	the claims:	
		pages	as originally filed/furnished
			any statement) under Article 19
		pages* 7-8 received by this Authority on 21 pages* received by this Authority on	
	∇	the drawings:	
	\mathbb{Z}	-	
		pages 1-3 pages* received by this Authority on	
		pages* received by this Authority on	
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequen	
3.		The amendments have resulted in the cancellation of:	•
		the description, pages	
		the claims, Nos.	 .
		the drawings, sheets/figs	
		the sequence listing (specify):	——————————————————————————————————————
		any table(s) related to the sequence listing (specify):	
4.		This report has been established as if (some of) the amendments annexed to this report made, since they have been considered to go beyond the disclosure as filed, as indicate 70.2(c)).	rt and listed below had not been d in the Supplemental Box (Rule
		· the description, pages	
		the claims, Nos.	
		the drawings, sheets/figs	
		the sequence listing (specify):	
		any table(s) related to the sequence listing (specify):	
*	If item	4 applies, some or all of those sheets may be marked "superseded."	

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/NO 2003/000347

Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

. Statement			
Novelty (N)	Claims	1-12	YES
	Claims		NO
Inventive step (IS)	Claims	1-12	YES
	Claims		NO
Industrial applicability (IA)	Claims	1-12	YES
	Claims		NO

2. Citations and explanations (Rule 70.7)

Documents cited in the International Search Report:

D1: DE 2538419 A1

D2: US 2879785 A

D3: US 4004429 A

D4: US 4402632 A

D5: US 4660606 A

D6: US 5899637 A

The cited documents represent the general state of the art.

The invention defined in claims 1-12 is not disclosed by any of these documents.

The cited prior art does not give any indication that would lead a person skilled in the art to the claimed seabed located storage. Therefore, the claimed invention is not obvious to a person skilled in the art.

Accordingly, the invention defined in claims 1-12 is novel and is considered to involve an inventive step. The invention is industrially applicable.

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Claims

1. Seabed located storage for crude oil or other fluid, comprising:

a storage section (1) in form of an oil and waterproof cloth formed as a flexible balloon that can be filled with, be used as storage for and be emptied for a storage fluid, an anchoring section (11, 12) formed as a substructure between a structure section (2) and the seabed, with means for anchoring to or stable placement on the seabed,

a transfer section(13, 8, 9, 4, 14) comprising pipes and valves for loading and unloading of the storage fluid, arranged in substance exterior to the upper part of the storage,

characterized in that the structure section (2) is formed as an external casing over the storage section (1), which structure section is closed in the upper part such that an upward closed volume of size at least corresponding to the volume of the storage section is formed, but with openings (3) to the surroundings in the lower part.

- 2. Storage according to claim 1, characterized in that an oleometer (5) and an acoustic transponder (6) are connected for alarming of oil leakage.
- 3. Storage according to claim 2, characterized in that the oleometer (5) is arranged with connection to a pipe from the upper part of the closed volume of the structure section to the unloading line from the storage, which pipe with connected oleometer also is including a remotely operatable pump to pump leaked out oil into the unloading line.
- 4. Storage according to claims 1-3, characterized in that valves (4, 8) are arranged, which valves close automatically if the loading line, unloading line or storage section and transfer section are disconnected from the storage.
- 5. Storage according to claims 1-4, characterized in that instrumentation for measuring the filling volume of the storage section is installed, readable from the surface.
- 6. Storage according to claim 1-5, characterized in that one or more pumps are integrated in the storage, to ease unloading of oil.

- 7. Storage according to claims 1-6, characterized in that all valves, pumps and instruments are operatable from the surface.
- Storage according to claims 1-7, characterized in that the volume of the storage section as completely filled is about 35 000 m³ or smaller.
- 9. Storage according to claims 1-8,
 characterized in that in top of the structure section connections are arranged, which can be opened to replace the storage section, for example by leakage, and connections for replacement of modules of the transfer section.
- Storage according to claims 1-9,
 characterized in that the storage section is fabricated from woven polyester coated on each side with a chlorinated cross-bound ethylene based interpolymer alloy, with reinforcements and internal impermeable liner of LDPE.
- 11. Storage according to claims 1-10,
 characterized in that two storage sections, each of about 35 000 m³, are assembled within a common structure and anchoring section of steel, having dimensions 35 m x 35 m x 102 m, and weight of about 5000 tons.
- 12. Storage according to claim 1-10, characterized in that the anchoring section (11, 12) is an integrated part of the structure section (2).